

## Question Bank

### For Backlog

#### Chemical Process and Synthesis

Class:- B.E.Chemical (sem VII)

1. Which source of Carbon Dioxide contains a maximum percentage of  $\text{CO}_2$ 
  - a. Flue gas
  - b. Byproduct of Fermenter
  - c. Natural wells
  - d. Lime kiln
2. Which solvent is preferred in the Manufacturing of Acetylene by partial combustion process
  - a. Ethanol amine solution
  - b. Quenched water
  - c. Liquid Ammonia
  - d. DF solution
3. When a cold and compressed gas is allowed to do some external work it falls in Temperature. This principle is involved in
  - a. Linde's process
  - b. Dry process
  - c. Claude's Process
  - d. Montecatini Process
4. Physico-Chemico principle are to be determined from the
  - a. Mass law of action
  - b. Law of Energy conservation
  - c. Le- Chatelliers principle
  - d. Both a&c
5. Which catalyst and operating conditions are used in the Haber Process of Ammonia
  - a. Fe ,  $450^\circ\text{C}$  & 200-900 atm
  - b. Mo ,  $450^\circ\text{C}$  & 200-900 atm
  - c. Fe & Mo,  $450^\circ\text{C}$  & 200-900 atm
  - d. Both a & c
6. Sequence of reaction in the Ostwald's process for the Nitric Acid
  - a. Oxidation Nitrogen dioxide to Nitric oxide, Oxidation Nitric oxide to Nitrogen dioxide, absorption of Nitrogen dioxide
  - b. Oxidation Ammonia to Nitric oxide, Oxidation Nitric oxide to Nitrogen dioxide, absorption of Nitrogen dioxide in water
  - c. Oxidation Ammonia to Nitrogen dioxide , Oxidation Nitrogen dioxide to Nitric oxide, absorption of Nitrogen dioxide
  - d. None of the above
7. Why the temperature  $400^\circ\text{C}$  is to be maintained in the reactor of salt and sulfuric acid method of Hydrochloric acid.
  - a. To Liquefy NaCl
  - b. To Liquefy  $\text{H}_2\text{SO}_4$

- c. To Liquefy  $\text{Na}_2\text{SO}_4$
  - d. To Liquefy  $\text{NaHSO}_4$
8. Alum is a
- a. Double sulfate of Aluminum or Chromium
  - b. Not double sulfate of Aluminum or Chromium
  - c. TSP
  - d. None of the above
9. Why the Barium sulfide is added in the manufacturing of Aluminum sulfate
- a. To reduce the Mg to Magnesium sulfate to precipitate Iron
  - b. To reduce the Ca to Calcium sulfate to precipitate Iron
  - c. To reduce the Ferric sulfate to ferrous state to precipitate Iron
  - d. All of the above.
10. What is the formula of Urea
- a.  $\text{NH}_4\text{COONH}_2$
  - b.  $\text{NH}_2\text{CONHCONH}_2 \cdot \text{H}_2\text{O}$
  - c.  $\text{NH}_2\text{CO NH}_2$
  - d. None of the above
11. What is function of Carbamate condenser in Urea manufacture process
- a. Act as a gas liquid separator
  - b. Separates the ammonium carbamate solution
  - c. Separates the ammonium carbamate solution, Urea,  $\text{CO}_2$  and Ammonia
  - d. Both a&c
12. Function of N-P-K
- a. Growth of leaves- Growth of seed formation-overall growth
  - b. Growth of leaves- Growth of Fruit formation-Kill the diseases
  - c. Growth of leaves- Growth of seed & fruit formation-overall growth
  - d. All of the above
13. The following reagent is used in the concentration of Nitric acid
- a.  $\text{H}_2\text{SO}_4$
  - b.  $\text{HNO}_3$
  - c.  $\text{MgNO}_3$
  - d.  $\text{BaSO}_4$
14. Alum is also known as
- a. Paper makers salt
  - b. Dry agent
  - c. Aluminum sulfate
  - d. None of the above
15. Yield is defined as
- a. Reactants converted in desired products
  - b. Desired product to the amount of reactants fed

- c. Product to the amount of reactants fed
- d. All of the above

16 : Prilling tower is found in the flowsheet for the manufacture of

- a. ammonia
- b. urea
- c. superphosphate
- d. triple superphosphate

17 : P<sub>2</sub>O<sub>5</sub> content in triple superphosphate is about \_\_\_\_\_ percent.

- a. 42-50
- b. 15-20
- c. 85-90
- d. 70-75

18 : Vapor phase reaction of ammonia & nitric acid to produce ammonium nitrate is termed as the \_\_\_\_\_ process.

- a. Haber's
- b. Stengel
- c. Le-chatlier's
- d. Du-pont's

19. Acetylene is stored in gas cylinder in.....

- a. In gaseous form
- b. In liquid form
- c. In solid form
- d. Under high pressure

20. Inert gases should be present for what?

- a. Prevents heat
- b. Prevents explosion
- c. High energy
- d. All of the mentioned

21. Process in which sodium carbonate is manufactured is called

- a. calcinations
- b. metallurgy
- c. Solvay process
- d. carbonation

22. The last step of the Solvay process is

- a. preparation of ammonical brine
- b. carbonation
- c. preparation of carbon dioxide and slaked lime
- d. recovery of ammonia

23. Fermentation occurs in the

- a. presence of oxygen
- b. absence of oxygen
- c. presence of nitrogen
- d. presence of carbon

24. Anaerobic respiration by yeast produces

- a. CO<sub>2</sub>
- b. Wine and Beer
- c. Alcohol
- d. All of the above

25. Which Catalyst is used in the oxidation of SO<sub>2</sub> to SO<sub>3</sub> in the Contact Process

- a. V<sub>2</sub>O<sub>5</sub>
- b. Pt-Rd
- c. Silver
- d. All of the above

26. Chemical Formula for Oleum is

- a. H<sub>2</sub> S<sub>2</sub> O<sub>7</sub>
- b. . H<sub>4</sub> S<sub>2</sub> O<sub>7</sub>
- c. H<sub>2</sub>SO<sub>4</sub>

d. None of these

27. Affination in the refining of sugar means

- a. Removal of molasses from the surface of sugar crystal
- b. Treating juice with  $\text{H}_3\text{P O}_4$
- c. Treating juice with  $\text{H}_2\text{S O}_4$
- d. Decolourization

28. Formula for starch is

- a.  $(\text{C}_6\text{H}_{10}\text{O}_5)_n$
- b.  $\text{C}_{12}\text{H}_{22}\text{O}_{11}$
- c.  $\text{C}_6\text{H}_6\text{O}_{11}$
- d. All above

29. Producer gas is

- a.  $\text{CO} + \text{H}_2$
- b.  $\text{CO} + \text{N}_2$
- c.  $\text{CO} + \text{NH}_3$
- d. None of These

30. Maximum alumina content in high alumina refractory can be as high as \_\_\_\_\_ percent.

- a. 30
- b. 50
- c. 70
- d. 90

31. High porosity refractory bricks have

- a. poor resistance to the peneration of molten slag, metal & flue gases.
- b. poor heat conductivity & low strength.
- c. better thermal spalling resistance.
- d. all

32. Spalling of Refractory means

- a. Thermal Conductivity
- b. Resistance to Electricity

- c. Strength
- d. None of the above.

33. Which of the following is not a raw material used for the manufacture of ordinary glass?

- a. Iron oxide
- b. Soda ash
- c. Limestone
- d. Silica

34. The principle constituents of a fuel are.....

- a. Carbon and hydrogen
- b. Oxygen and hydrogen
- c. Sulphur and oxygen
- d. Sulphur and hydrogen

35. What is the temperature to be maintained in the Carbonation tower of Solvay's Process

- a. 350°C
- b. 300°
- c. 1300°C
- d. 1350°C

36. Which step is not involved in the manufacturing of glass

- a. Melting
- b. Canning
- c. Shaping or Forming
- d. Annealing

37. Glass can be colored by adding

- a. Metallic oxides
- b. Paints
- c. synthetic color
- d. Organic colour

38. Glass is a

- a. Crystalline material

- b. Non-Crystalline material
- c. Non-Transparent material
- d. none of these

39. Fermentation is a

- a. Chemical transformation of organic substance into simpler compound by the action of enzymes.
- b. Chemical transformation of Inorganic substance into simpler compound by the action of enzymes.
- c. Chemical transformation of raw material into products.
- d. All of the above.

40. Absolute Alcohol is

- a. 95% Alcohol
- b. 100% Alcohol
- c. Dilute Alcohol
- d. None of these

41. Potassium nitrate is used in

- a. Medicine
- b. Fertilizer
- c. Salt
- d. Glass

42. Sodium hydroxide is used

- a. as an antacid
- b. in manufacture of soap
- c. as a cleansing agent
- d. in alkaline batteries

43. Chemical formula of washing soda is

- a.  $\text{Na}_2\text{CO}_3 \cdot 7\text{H}_2\text{O}$
- b.  $\text{Na}_2\text{CO}_3 \cdot 5\text{H}_2\text{O}$
- c.  $\text{Na}_2\text{CO}_3 \cdot 2\text{H}_2\text{O}$
- d.  $\text{Na}_2\text{CO}_3 \cdot 10\text{H}_2\text{O}$

44. Ammonium phosphate is a \_\_\_\_\_ fertiliser.

- a. Nitrogenous
- b. Phosphatic
- c. Complex

- d. Mixed
45. Dehydration of ammonium carbamate (to produce urea) is a/an \_\_\_\_\_ reaction.
- a. reversible
  - b. catalytic
  - c. exothermic
  - d. endothermic
46. Superphosphate is manufactured by reacting phosphate rock with
- a. acetic acid
  - b. sulphuric acid
  - c. aluminium chloride
  - d. none of these
47. Maturation of the beers is carried out at
- a. 14°C
  - b. 10°C
  - c. 6°C
  - d. 2°C
48. What is the chemical name of baking powder?
- a. Sodium carbonate
  - b. Sodium bicarbonate
  - c. Potassium carbonate
  - d. Calcium carbonate
49. Cider vinegar is produced from
- a. fruit juices
  - b. malted grain
  - c. ethanol
  - d. ale
50. The main use of HCl is in the
- a. drilling of petroleum wells and pickling of steel sheets.

- b. manufacture of cationic detergent.
- c. treatment of spent fuel of nuclear reactor.
- d. none of these.

51. The function of flash drum in Urea process

- a. To separate the solid and Liquid
- b. To separate the liquid and gas
- c. for the decomposition of ammonium carbamate
- d. all

52. What is the purpose of Bichromate scrubber in the purification of CO<sub>2</sub> from fermentation process?

- a. To neutralize the acid .
- b. To remove the traces of oil.
- c. To deodorization and drying.
- d. To oxidizes aldehydes and Alcohol.

53. What is the purpose of quenching tower in the manufacturing of Acetylene from partial combustion of HC?

- a. For cooling
- b. To remove water soluble impurities.
- c. To avoid undue pyrolysis of acetylene.
- d. All .

54. In the wet process of Phosphoric acid, reactor temperature is maintained at

- a. 30<sup>o</sup>c- 40<sup>o</sup>c
- b. 40<sup>o</sup>c- 50<sup>o</sup>c
- c. 75<sup>o</sup>c- 80<sup>o</sup>c
- d. 35<sup>o</sup>c- 55<sup>o</sup>c

55. In the production of NaOH and Cl<sub>2</sub> by Mercury cell

- a. Mercury acts as an sodium amalgum
- b. Mercury acts as an anode
- c. Mercury acts as an Intermediate electrode by induction

d. none of these.

56. Refining of gas is

- a. Removal of floating matter from the molten glass
- b. Removal of gas, small or big bubbles from the molten glass
- c. Removing strain
- d. purifying glass.

57. Mono-ammonium phosphate and Di-ammonium phosphate are the

- a. Single nutrient fertilizer
- b. Mixed fertilizer
- c. 16:20:0 fertilizer
- d. none of the above.

58. The major component in LPG is

- a. Methane
- b. butane
- c. ethane
- d. propane

59. The catalyst used in the manufacture of Hydrogen from natural gas is

- a. Silver
- b. Nickel with alumina or magnesia as promoter
- c. Iron
- d. Pt-Rd

60.  $H_3PO_4$  acid may be added in the sugar cane juice to remove

- a. Water soluble impurities
  - b. coagulate the impurities
  - c. To remove small amount of Phosphate.
  - d. none of these
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